

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

- 1-3. (Canceled)
4. (Previously Presented) The method as claimed in claim 19, wherein the sheets of the sheet stack are releaseably connected to one another in order to be conveyed away.
5. (Previously Presented) The method as claimed in claim 19, wherein at least one further printed product is fed to the second collecting station which is positioned and deposited on the section.
6. (Currently Amended) The method as claimed in claim 5, wherein the at least one further printed product is fed such that it comes to rest on ~~the~~ a predetermined section.
7. (Previously Presented) The method as claimed in claim 19, wherein the sheets of a width of from 420 to 508 cm and of a length of from 580 to 760 cm are processed.
8. (Previously Presented) The method as claimed in claim 19, wherein the sheet stack is conveyed away from the first collecting station at a speed which is greater than the speed of the sheets fed to the first collecting station.
9. (Currently Amended) The method as claimed in claim 19, wherein the sheet is braked to a reduced speed before being deposited in the first collecting station.
- 10-18. (Canceled)
19. (Currently Amended) A method of producing a newspaper having at least one section which is formed at least from one centrally folded printed sheet, the method comprising:
  - a) printing the sheets which form a copy of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to said at least one individual section of the newspaper, continuously one by one to a first collecting station, the first sheet of the section being fed to the first collecting station after the preceding sheet stack has been conveyed away from the first collecting station;

c) positioning the sheets, that belong to the at least one individual section of the newspaper, one above the other to form a sheet stack;

d) conveying away the sheet stack from the first collecting station;

e) folding the sheet stack in order to produce the section;

f) depositing the section on a second collecting station such that it comes to rest on an already deposited section; and

g) repeating the steps b) to f) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in the center to form a newspaper consisting of at least one folded section.

20. (Currently Amended) A method of producing a newspaper having at least one section which is formed at least from one centrally folded printed sheet, the method comprising:

a) printing the sheets which form a copy of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to said at least one individual section of the newspaper, continuously one by one to a first collecting station, the first sheet of the section being fed to the first collecting station while the preceding sheet stack has been conveyed away from the first collecting station;

c) positioning the sheets, that belong to the at least one individual section of the newspaper, one above the other to form a sheet stack;

- d) conveying away the sheet stack from the first collecting station;
- e) folding the sheet stack in order to produce the section;
- f) depositing the section on a second collecting station such that it comes to rest on an already deposited section; and
- g) repeating the steps b) to f) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in the center to form a newspaper consisting of at least one folded section.

21. (New) The method as claimed in claim 19, wherein the step of conveying away the sheet stack from the first collecting station conveys a velocity in the first collecting station that is not uniform but corresponds, in a first section, to a velocity of a previous speed  $v_A$ , then accelerated to a speed  $v_B$ , and then reduced to a speed  $v_C$  prior to depositing the sheet in the first collecting station.